



ard f.lli raccanello s.p.a. industria vernici e smalti

TECHNICAL SHEET **167**

CODE 2.142.9022

ard spray nero A.T.

Acrylic enamel spray

GENERAL PROPERTIES

ARD SPRAY NERO A.T. is a matt paint based on silicone resins which resist up to 600 °C.

It is suitable for decorating & protecting interior/exterior iron substrates subject to heat such as wood burning heaters, barbecues, grills, engines & exhaust pipes.

ARD SPRAY NERO A.T. does not contain any dangerous substances such as chrome, lead or chlorine-fluorine derivatives.

INSTRUCTIONS

Substrate preparation:

- Degrease with thinner Diluente ARD 0.972.0042. Remove any flaky metal & rust with a wire brush & emery cloth. Clean thoroughly, apply two coats of ARD SPRAY allowing a few minutes between the coats.

Ensure the surface is “cold” before painting. Do not apply near incandescent surfaces or combustive sources.

Application:

- Shake well (at least 1 min.) before using.
- If the temperature is below 15 °C warm with lukewarm water.
- A good result can be obtained by applying a number of very thin coats at intervals of a few minutes. Spray upright at a distance of about 25-30 cm.
- Apply *only* on cold surfaces. Ensure the surface is perfectly dry before exposing to sunlight (at least 24 hrs are required). Pre-bake the painted substrate at 200° (at least) to obtain a film with the properties indicated.
- ARD SPRAY NERO A.T. can be recoated with the ARD SPRAY line of products. Do not overlay using bicomponent products.
- Ensure the ambient is “aired” sufficiently. Avoid inhaling propellant vapours.
- Any residues can be conserved by placing the can upside down & pressing the valve for a moment.
- Store the cans following the usual precautions; keep out of the reach of children and away from heat.
- Do not dispose until completely empty.

TECHNICAL PROPERTIES

DRYING AT 20 °C	DUST FREE	10 mins
	TOUCH DRY	30 mins
	THROUGH DRYING	24 hrs

YIELD

If applied correctly, one can covers a 2 m² surface.

**TENDER
SPECIFICATION ITEM****ACRYLIC ENAMEL SPRAY**

Application on treated iron surfaces of two layers of matt enamel spray based on silicone resins resistant up to 600 °C type ARD SPRAY NERO A.T. with a min. consumption of (1 can) approx 2 m².

€/m²

The data herein were correct at the time of Quality Control and refer to standardized environmental conditions. The same are to be considered as a guide.
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